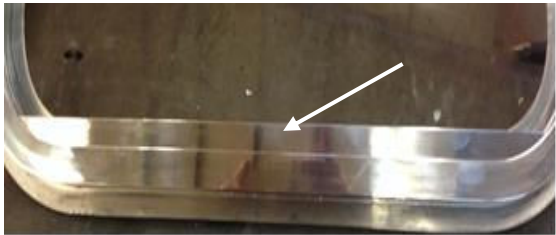
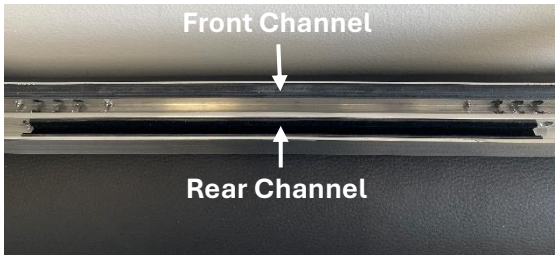


Clip – In Double Glazed Window Upgrade Instructions

1.	The picture shows an existing full hopper frame. Unlock the window and lift out the existing single glazed glass pane from the unit.	
2.	Remove the plate in the rear channel. (This is taped in with Double Sided tape)	
3.	Fit the supplied felt into the rear channel of the frame. We suggest taking the felt across the first two drain holes on each side. Leave one hole open on each side as this will reduce condensation and allows drainage if any water is to get into the rear channel. The felt in the front channel can be left as it does not obstruct the drain holes.	
4.	Temporarily place the new double-glazed unit into the rear channel of the frame. Place a retainer on the outer frame to line up with the locks on the new unit. Ensure there is clearance between the two. Operate the lock to make sure it engages with the retainer.	

5.	Remove the new double-glazed unit from the frame. Holding the retainer in the finished position, mark the outer frame through the screw holes in the retainer. Using a 3mm metal drill bit, drill carefully the marked holes through the first section layer only. <i>Top Tip – Use masking tape around the hole mark to prevent slippage and scratching.</i> Fit the retainer with the screws provided. Repeat the process for the second lock.	
6.	The picture shows the finished product.	